

Material: SFS 393 G X 40 CrNi 25-20

Standard Specification for Alloy steel casting

Group: Ferrous Stainless Steel Alloys

Sub Group: SFS 393 G X 40 CrNi 25-20 Alloy steel casting

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.200 - 0.600
Silicon	Si %	2.000 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	24.000 - 28.000
Nickel	Ni %	18.000 - 22.000
Molybdenum	Mo %	0.500 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As - Cast

Mechanical Properties	
Tensile Strength in Mpa	450 min.
Yield Strength in Mpa	240 min.
Elongation in %	10 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
310C40	BS	British	Casting
1.4848	DIN	Germany	Casting
G X 40 CrNi 26-20	UNI	Italy	Casting
422952	CSN	Czech Republic	Casting
40 CrNiSi 25-20	MSZ	Hungary	Casting
J94224	UNS	USA	Casting
A297 Grade HK	ASTM	USA	Casting

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